

Accuracy

	Mitutoyo	Reference JIS B 7540 Grade 1, 100mm or less
Bottom-surface flatness	2µm or less	10µm or less
V-surface flatness	2µm or less	10µm or less
Parallelism between the bottom-surface and the cylinder on the V-surface	7.5µm or less	10µm or less
Inclination of the V-anvil against the bottom-surface	10µm or less	10µm or less
Parallelism between the side surface and the cylinder on the V-surface	7.5µm or less	20µm or less
Difference in the height of a pair of V-Blocks	9µm or less	10µm or less

Optional Accessories

No.101462 Serrated anvil (standard accessory)

V-Block Set SERIES 181



181-902-10

SPECIFICATIONS

Metric			Inch		
Order No.	Max. workpiece dia.	Remarks	Order No.	Max. workpiece dia.	Remarks
181-902-10	25mm	With clamp	181-901-10	1"	With clamp

DIMENSIONS

